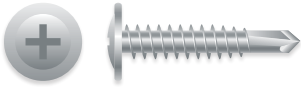


**Submittal:** SD410EM1012BH



**STRONG-POINT<sup>®</sup> 410 STAINLESS STEEL PHILLIPS MODIFIED TRUSS (R/W) HEAD, PASSIVATED & WAXED**

Size	Part#	Pt.	Case Qty.	Description
10-16 x 3/4	4M106	3	5M	410 Stainless Steel Phillips Modified Truss (R/W) Head, Passivated & Waxed

Application: Attaches metal to metal.  
Drill Capacity (in.): .035 - .176

- Specifications:
- Manufactured to SAE<sup>1</sup> J78 for dimensional specifications
  - Meets F.I.P.<sup>2</sup>-1000.7 for torsional strength and drill speed
  - Medium degree of corrosion resistance

Installation: A standard screw gun with torque limiting nose piece set at a maximum of 2500 RPM drive speed recommended. Use a #2 reduced Phillips drive bit. Do not over torque as it can cause the head to snap or stripping of the recess. Installed fasteners must penetrate a minimum of three full threads beyond the metal structure.

Pullout Values (Avg. Lbs.)									
Fastener		Steel Gauge							
Size	Pt.	22	20	18	16	14	12	1/8	3/16
10-16	3	261	293	487	690	941	1432	2017	

Shear Values (Avg. Lbs.)									
Fastener		Steel Gauge (Lapped)							
Size	Pt.	22	20	18	16	14	12	1/8	3/16
10-16	3		709	1231	1497	1508			

The values listed are averages achieved under laboratory conditions and imply no warranty. Appropriate safety factors should be applied to these values for design purposes.

<sup>1</sup>(Society of Automotive Engineers)

<sup>2</sup>(Fastener Inspection Products)